

ASSA BERTHA HIGH VELOCITY ACCORDION STACKING CHART

All dimensions are in inches

Blades	Opening	Stack	Finished	Blades	Opening	Stack	Finished	Blades	Opening	Stack	Finished
1	7	3.75	10.75	63	193	19.25	212.25	125	379	34.75	413.75
2	10	4.00	14.00	64	196	19.50	215.50	126	382	35.00	417.00
3	13	4.25	17.25	65	199	19.75	218.75	127	385	35.25	420.25
4	16	4.50	20.50	66	202	20.00	222.00	128	388	35.50	423.50
5	19	4.75	23.75	67	205	20.25	225.25	129	391	35.75	426.75
6	22	5.00	27.00	68	208	20.50	228.50	130	394	36.00	430.00
7	25	5.25	30.25	69	211	20.75	231.75	131	397	36.25	433.25
8	28	5.50	33.50	70	214	21.00	235.00	132	400	36.50	436.50
9	31	5.75	36.75	71	217	21.25	238.25	133	403	36.75	439.75
10	34	6.00	40.00	72	220	21.50	241.50	134	406	37.00	443.00
11	37	6.25	43.25	73	223	21.75	244.75	135	409	37.25	446.25
12	40	6.50	46.50	74	226	22.00	248.00	136	412	37.50	449.50
13	43	6.75	49.75	75	229	22.25	251.25	137	415	37.75	452.75
14	46	7.00	53.00	76	232	22.50	254.50	138	418	38.00	456.00
15	49	7.25	56.25	77	235	22.75	257.75	139	421	38.25	459.25
16	52	7.50	59.50	78	238	23.00	261.00	140	424	38.50	462.50
17	55	7.75	62.75	79	241	23.25	264.25	141	427	38.75	465.75
18	58	8.00	66.00	80	244	23.50	267.50	142	430	39.00	469.00
19	61	8.25	69.25	81	247	23.75	270.75	143	433	39.25	472.25
20	64	8.50	72.50	82	250	24.00	274.00	144	436	39.50	475.50
21	67	8.75	75.75	83	253	24.25	277.25	145	439	39.75	478.75
22	70	9.00	79.00	84	256	24.50	280.50	146	442	40.00	482.00
23	73	9.25	82.25	85	259	24.75	283.75	147	445	40.25	485.25
24	76	9.50	85.50	86	262	25.00	287.00	148	448	40.50	488.50
25	79	9.75	88.75	87	265	25.25	290.25	149	451	40.75	491.75
26	82	10.00	92.00	88	268	25.50	293.50	150	454	41.00	495.00
27	85	10.25	95.25	89	271	25.75	296.75	151	457	41.25	498.25
28	88	10.50	98.50	90	274	26.00	300.00	152	460	41.50	501.50
29	91	10.75	101.75	91	277	26.25	303.25	153	463	41.75	504.75
30	94	11.00	105.00	92	280	26.50	306.50	154	466	42.00	508.00
31	97	11.25	108.25	93	283	26.75	309.75	155	469	42.25	511.25
32	100	11.50	111.50	94	286	27.00	313.00	156	472	42.50	514.50
33	103	11.75	114.75	95	289	27.25	316.25	157	475	42.75	517.75
34	106	12.00	118.00	96	292	27.50	319.50	158	478	43.00	521.00
35	109	12.25	121.25	97	295	27.75	322.75	159	481	43.25	524.25
36	112	12.50	124.50	98	298	28.00	326.00	160	484	43.50	527.50
37	115	12.75	127.75	99	301	28.25	329.25	161	487	43.75	530.75
38	118	13.00	131.00	100	304	28.50	332.50	162	490	44.00	534.00
39	121	13.25	134.25	101	307	28.75	335.75	163	493	44.25	537.25
40	124	13.50	137.50	102	310	29.00	339.00	164	496	44.50	540.50
41	127	13.75	140.75	103	313	29.25	342.25	165	499	44.75	543.75
42	130	14.00	144.00	104	316	29.50	345.50	166	502	45.00	547.00
43	133	14.25	147.25	105	319	29.75	348.75	167	505	45.25	550.25
44	136	14.50	150.50	106	322	30.00	352.00	168	508	45.50	553.50
45	139	14.75	153.75	107	325	30.25	355.25	169	511	45.75	556.75
46	142	15.00	157.00	108	328	30.50	358.50	170	514	46.00	560.00
47	145	15.25	160.25	109	331	30.75	361.75	171	517	46.25	563.25
48	148	15.50	163.50	110	334	31.00	365.00	172	520	46.50	566.50
49	151	15.75	166.75	111	337	31.25	368.25	173	523	46.75	569.75
50	154	16.00	170.00	112	340	31.50	371.50	174	526	47.00	573.00
51	157	16.25	173.25	113	343	31.75	374.75	175	529	47.25	576.25
52	160	16.50	176.50	114	346	32.00	378.00	176	532	47.50	579.50
53	163	16.75	179.75	115	349	32.25	381.25	177	535	47.75	582.75
54	166	17.00	183.00	116	352	32.50	384.50	178	538	48.00	586.00
55	169	17.25	186.25	117	355	32.75	387.75	179	541	48.25	589.25
56	172	17.50	189.50	118	358	33.00	391.00	180	544	48.50	592.50
57	175	17.75	192.75	119	361	33.25	394.25	181	547	48.75	595.75
58	178	18.00	196.00	120	364	33.50	397.50	182	550	49.00	599.00
59	181	18.25	199.25	121	367	33.75	400.75	183	553	49.25	602.25
60	184	18.50	202.50	122	370	34.00	404.00	184	556	49.50	605.50
61	187	18.75	205.75	123	373	34.25	407.25	185	559	49.75	608.75
62	190	19.00	209.00	124	376	34.50	410.50	186	562	50.00	612.00

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Blades	Opening	Stack	Finished	Blades	Opening	Stack	Finished	Blades	Opening	Stack	Finished
187	565	50.25	615.25	227	685	60.25	745.25	267	805	70.25	875.25
188	568	50.50	618.50	228	688	60.50	748.50	268	808	70.50	878.50
189	571	50.75	621.75	229	691	60.75	751.75	269	811	70.75	881.75
190	574	51.00	625.00	230	694	61.00	755.00	270	814	71.00	885.00
191	577	51.25	628.25	231	697	61.25	758.25	271	817	71.25	888.25
192	580	51.50	631.50	232	700	61.50	761.50	272	820	71.50	891.50
193	583	51.75	634.75	233	703	61.75	764.75	273	823	71.75	894.75
194	586	52.00	638.00	234	706	62.00	768.00	274	826	72.00	898.00
195	589	52.25	641.25	235	709	62.25	771.25	275	829	72.25	901.25
196	592	52.50	644.50	236	712	62.50	774.50	276	832	72.50	904.50
197	595	52.75	647.75	237	715	62.75	777.75	277	835	72.75	907.75
198	598	53.00	651.00	238	718	63.00	781.00	278	838	73.00	911.00
199	601	53.25	654.25	239	721	63.25	784.25	279	841	73.25	914.25
200	604	53.50	657.50	240	724	63.50	787.50	280	844	73.50	917.50
201	607	53.75	660.75	241	727	63.75	790.75	281	847	73.75	920.75
202	610	54.00	664.00	242	730	64.00	794.00	282	850	74.00	924.00
203	613	54.25	667.25	243	733	64.25	797.25	283	853	74.25	927.25
204	616	54.50	670.50	244	736	64.50	800.50	284	856	74.50	930.50
205	619	54.75	673.75	245	739	64.75	803.75	285	859	74.75	933.75
206	622	55.00	677.00	246	742	65.00	807.00	286	862	75.00	937.00
207	625	55.25	680.25	247	745	65.25	810.25	287	865	75.25	940.25
208	628	55.50	683.50	248	748	65.50	813.50	288	868	75.50	943.50
209	631	55.75	686.75	249	751	65.75	816.75	289	871	75.75	946.75
210	634	56.00	690.00	250	754	66.00	820.00	290	874	76.00	950.00
211	637	56.25	693.25	251	757	66.25	823.25	291	877	76.25	953.25
212	640	56.50	696.50	252	760	66.50	826.50	292	880	76.50	956.50
213	643	56.75	699.75	253	763	66.75	829.75	293	883	76.75	959.75
214	646	57.00	703.00	254	766	67.00	833.00	294	886	77.00	963.00
215	649	57.25	706.25	255	769	67.25	836.25	295	889	77.25	966.25
216	652	57.50	709.50	256	772	67.50	839.50	296	892	77.50	969.50
217	655	57.75	712.75	257	775	67.75	842.75	297	895	77.75	972.75
218	658	58.00	716.00	258	778	68.00	846.00	298	898	78.00	976.00
219	661	58.25	719.25	259	781	68.25	849.25	299	901	78.25	979.25
220	664	58.50	722.50	260	784	68.50	852.50	300	904	78.50	982.50
221	667	58.75	725.75	261	787	68.75	855.75				
222	670	59.00	729.00	262	790	69.00	859.00				
223	673	59.25	732.25	263	793	69.25	862.25				
224	676	59.50	735.50	264	796	69.50	865.50				
225	679	59.75	738.75	265	799	69.75	868.75				
226	682	60.00	742.00	266	802	70.00	872.00				